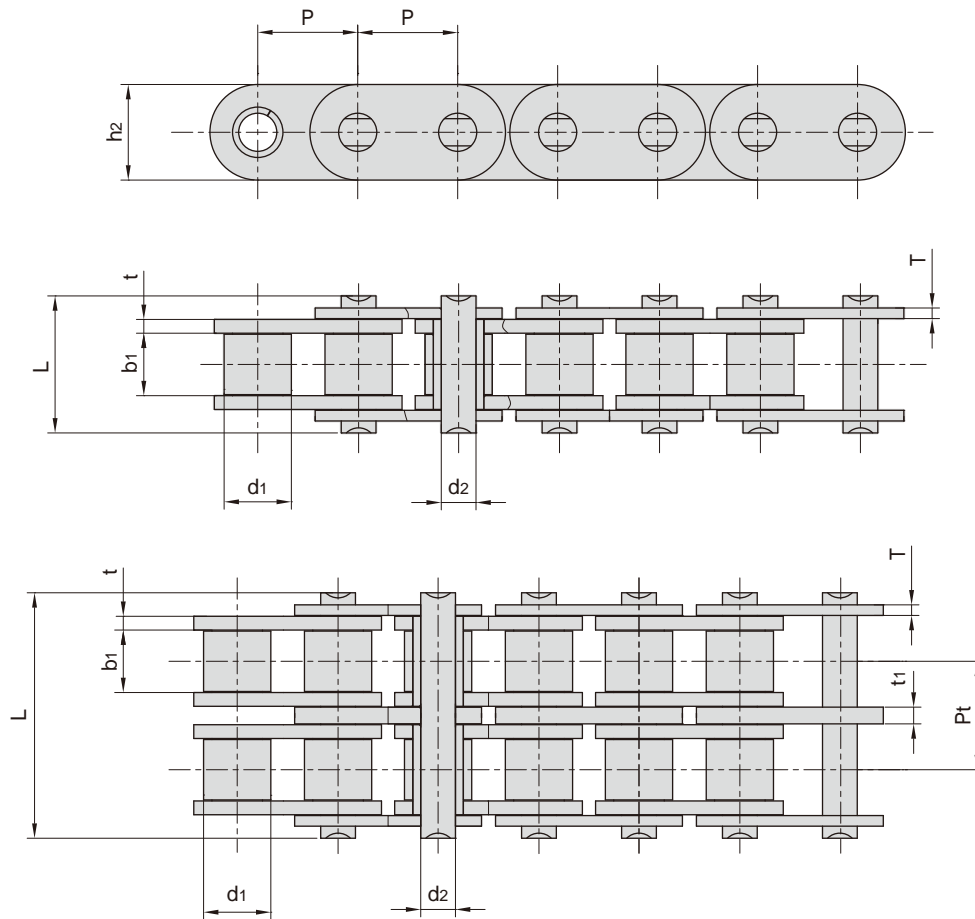


汽车发动机正时滚子链 Timing roller chains for automobile engine

发动机正时滚子链主要用于汽车发动机正时系统、机油泵、平衡轴和共轨泵驱动系统，是发动机的关键零部件。具备较高的强度、耐久性能。

Roller chain for engine timing is mainly used for automobile engine timing system, oil pump, balance shaft and common rail pump drive system etc.. This chain is the key engine component with high strength and durability.

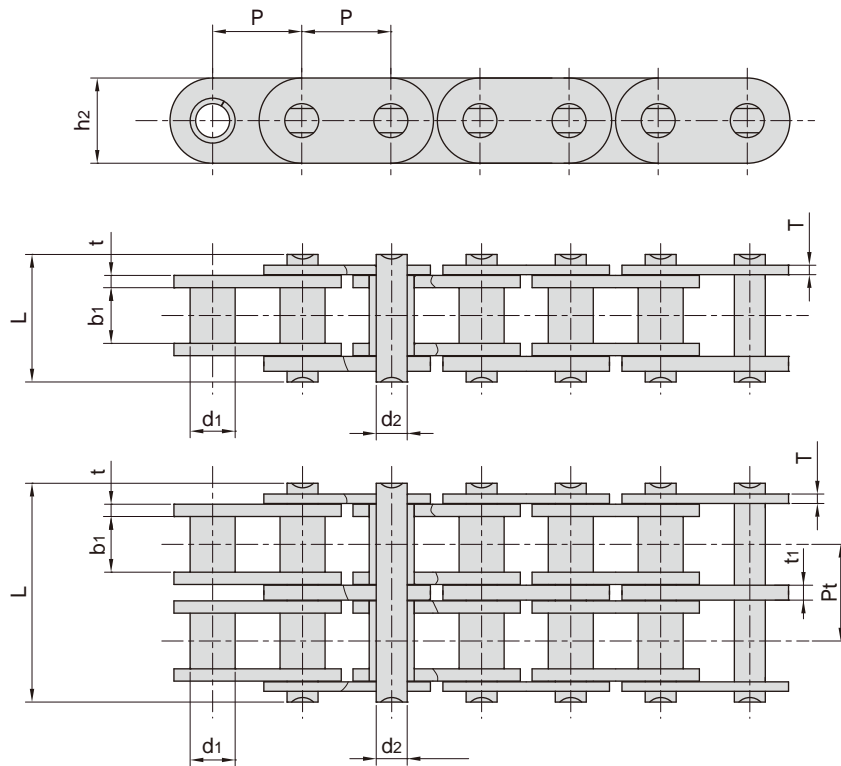


| 东华链号 Donghua Chain No. | 节距 Pitch | 滚子直径 Roller diameter | 内节内宽 Width between inner plates | 销轴直径 Pin diameter | 销轴长度 Pin length | 内链板高度 Inner plate depth | 链板厚度 Plate thickness | | 排距 Transverse pitch | 抗拉强度 Tensile strength | 每米长重 Weight per meter |
|------------------------------|-------------|----------------------------|------------------------------------------|-------------------------|-----------------------|----------------------------------|----------------------------|----------|---------------------------|-----------------------------|--------------------------------|
| | P | d1 max | b1 min | d2 max | L max | h2 max | t/t1 max | T max | Pt | Q min | q |
| | mm | mm | mm | mm | mm | mm | mm | mm | mm | kN/lbf | kg/m |
| 05BT | 8.000 | 5.65 | 4.60 | 3.05 | 12.15 | 7.65 | 1.3 | 1.20 | - | 8.5/1912 | 0.41 |
| 06BT | 9.525 | 6.35 | 5.75 | 3.28 | 12.50 | 8.20 | 1.3 | 1.04 | - | 9.0/2025 | 0.38 |
| 06BT-2 | 9.525 | 6.35 | 5.75 | 3.28 | 22.90 | 8.20 | 1.3/1.6 | 1.04 | 10.24 | 16.9/3802 | 0.67 |
| 06BTH-2 | 9.525 | 6.35 | 5.72 | 3.28 | 25.10 | 8.20 | 1.6 | 1.20 | 11.40 | 17.8/4005 | 0.86 |

汽车发动机正时套筒链 Timing bush chains for automobile engine

发动机正时套筒链主要用于柴油发动机正时系统、平衡轴系统，套筒链与滚子链相比，结构简单，具备较高的耐磨性能。

Bush chain for engine timing is mainly used for diesel engine timing system and the balance shaft system etc.. Compared with the roller chain, it has simpler structure and higher wear resistance.

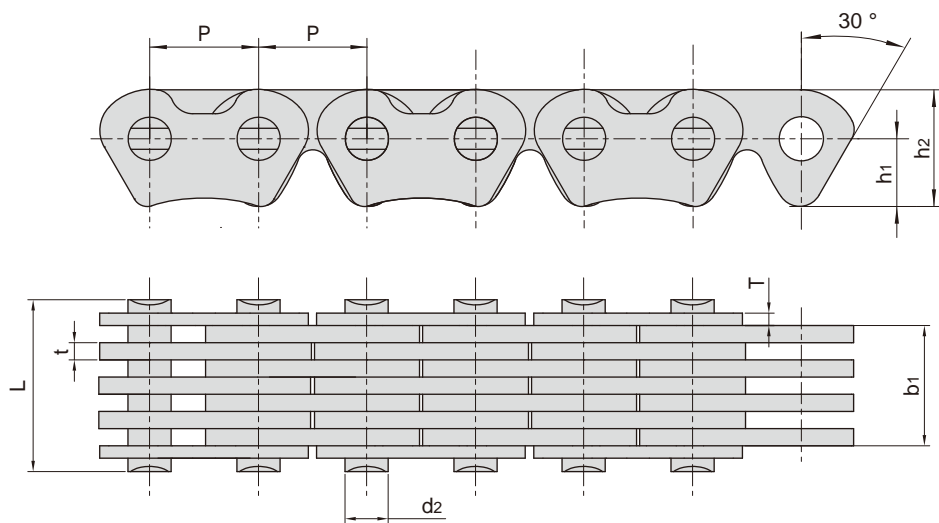


| 东华链号 Donghua Chain No. | 节距 | 套筒直径 | 内节内宽 | 销轴直径 | 销轴长度 | 内链板高度 | 链板厚度 | | 排距 | 抗拉强度 | 每米长重 |
|------------------------------|-------|---------------|----------------------------|--------------|------------|-------------------|-----------------|------------------|------------------|------------------|------|
| | Pitch | Bush diameter | Width between inner plates | Pin diameter | Pin length | Inner plate depth | Plate thickness | Transverse pitch | Tensile strength | Weight per meter | |
| | P | d1 max | b1 min | d2 max | L max | h2 max | t/t1 max | T max | Pt | Q min | q |
| | mm | mm | mm | mm | mm | mm | mm | mm | mm | kN/lbf | kg/m |
| P7 | 7.000 | 4.00 | 3.50 | 2.70 | 9.60 | 6.8 | 1.15 | 1.00 | - | 6.9/1551 | 0.31 |
| P7F1 | 7.000 | 4.00 | 3.40 | 2.70 | 9.80 | 6.8 | 1.20 | 1.20 | - | 6.9/1551 | 0.33 |
| 05C | 8.000 | 5.00 | 4.76 | 3.15 | 11.80 | 7.6 | 1.30 | 1.00 | - | 8.5/1932 | 0.35 |
| 06D | 9.525 | 6.35 | 3.80 | 4.45 | 10.70 | 9.6 | 1.35 | 1.04 | - | 9.0/2024 | 0.41 |
| 06DTF1 | 9.525 | 6.35 | 5.72 | 4.45 | 14.25 | 9.6 | 1.80 | 1.30 | - | 14.5/3259 | 0.57 |
| 06DTF2 | 9.525 | 6.35 | 5.72 | 4.45 | 14.55 | 9.6 | 1.75 | 1.40 | - | 14.5/3259 | 0.60 |
| 06DF2-2 | 9.525 | 6.35 | 3.80 | 4.46 | 18.80 | 9.6 | 1.35/1.40 | 1.04 | 8.30 | 16.2/3641 | 0.76 |
| 06DF3-2 | 9.525 | 6.35 | 4.40 | 4.46 | 21.70 | 9.6 | 1.50 | 1.30 | 9.70 | 18.7/4203 | 0.86 |

汽车发动机正时静音链 Timing silent chains for automobile engine

发动机正时静音链主要用于汽车发动机正时系统，是发动机关键零部件，具有较高的强度、耐久性和静音性等优良性能。

Silent chain for engine timing is mainly used for automobile engine timing system. The chain is the key engine component with excellent performances such as high strength, durability and silencing and so on.



| 东华链号 Donghua Chain No. | 节距 | 链宽 | 销轴直径 | 销轴长度 | 链板高度 | 链板厚度 | | 导向型式 | 片数 | 抗拉强度 | 每米长重 |
|------------------------------|-------|--------------------|--------------------|------------|--------------------|-----------------|------------------|------------|----------|------------------|------|
| | Pitch | Chain width | Pin diameter | Pin length | Plate depth | Plate thickness | Tensile strength | | | Weight per meter | |
| | P | b ₁ min | d ₂ max | L max | h ₂ max | t max | T max | | | Q min | q |
| | mm | mm | mm | mm | mm | mm | mm | | | kN/lbf | kg/m |
| CL04DF3 | 6.35 | 7.80 | 2.70 | 11.20 | 7.13 | 1.04/1.4 | 1.04 | (外)Outside | 8(4 × 4) | 10.0/2250 | 0.38 |
| | 6.35 | 8.86 | 2.70 | 12.30 | 7.13 | 1.04/1.4 | 1.04 | (外)Outside | 9(4 × 5) | 12.5/2813 | 0.41 |
| CL04DF10 | 6.35 | 8.60 | 2.72 | 12.70 | 7.13 | 1.2 | 1.20 | (外)Outside | 9(5 × 4) | 12.0/2700 | 0.41 |
| CL05D | 8.00 | 6.50 | 2.92 | 10.48 | 9.59 | 1.3 | 1.04 | (外)Outside | 7(3 × 4) | 12.0/2700 | 0.46 |
| | 8.00 | 7.80 | 2.92 | 11.78 | 9.59 | 1.3 | 1.04 | (外)Outside | 8(4 × 4) | 16.0/3600 | 0.52 |
| CL05V | 8.00 | 7.70 | 3.15 | 11.80 | 9.59 | 1.3 | 1.00 | (外)Outside | 8(4 × 4) | 12.0/2700 | 0.48 |